



**GENERAL ARRANGEMENT, WEIGHTS**

HDS 75M-0 (OPEN SUCTION)  
 HDS 75M-A (AGITATOR)  
 HDS 75M-C (CUTTER)

ELECTRIC SUBMERSIBLE MOTOR - FRAME 250T  
 1800 RPM - 20, 25, 30, 40 HP MOTORS  
 1200 RPM - 15, 20, 25 HP MOTORS

DRAWING NBR.: A1430E

REV.: 0

EFFECTIVE DATE : 4 OCT. 2013



**keystone**

MOTOR SIZE	RPM	WEIGHT (lbs.)	WEIGHT (kg)
15HP (250T)	1200	748	338
20HP (250T)	1200	783	354
25HP (250T)	1200	808	366
20HP (250T)	1800	748	338
25HP (250T)	1800	768	348
30HP (250T)	1800	793	359
40HP (250T)	1800	833	377

**NOTES:**

1. MIN. SUBMERGENCE FOR MOTOR MODULES EQUIPPED WITH WATER JACKETS ONLY
2. MOTOR LIFTING LUG ORIENTATION MAY NOT BE EXACTLY AS SHOWN